

O'DAY TANK PLANT

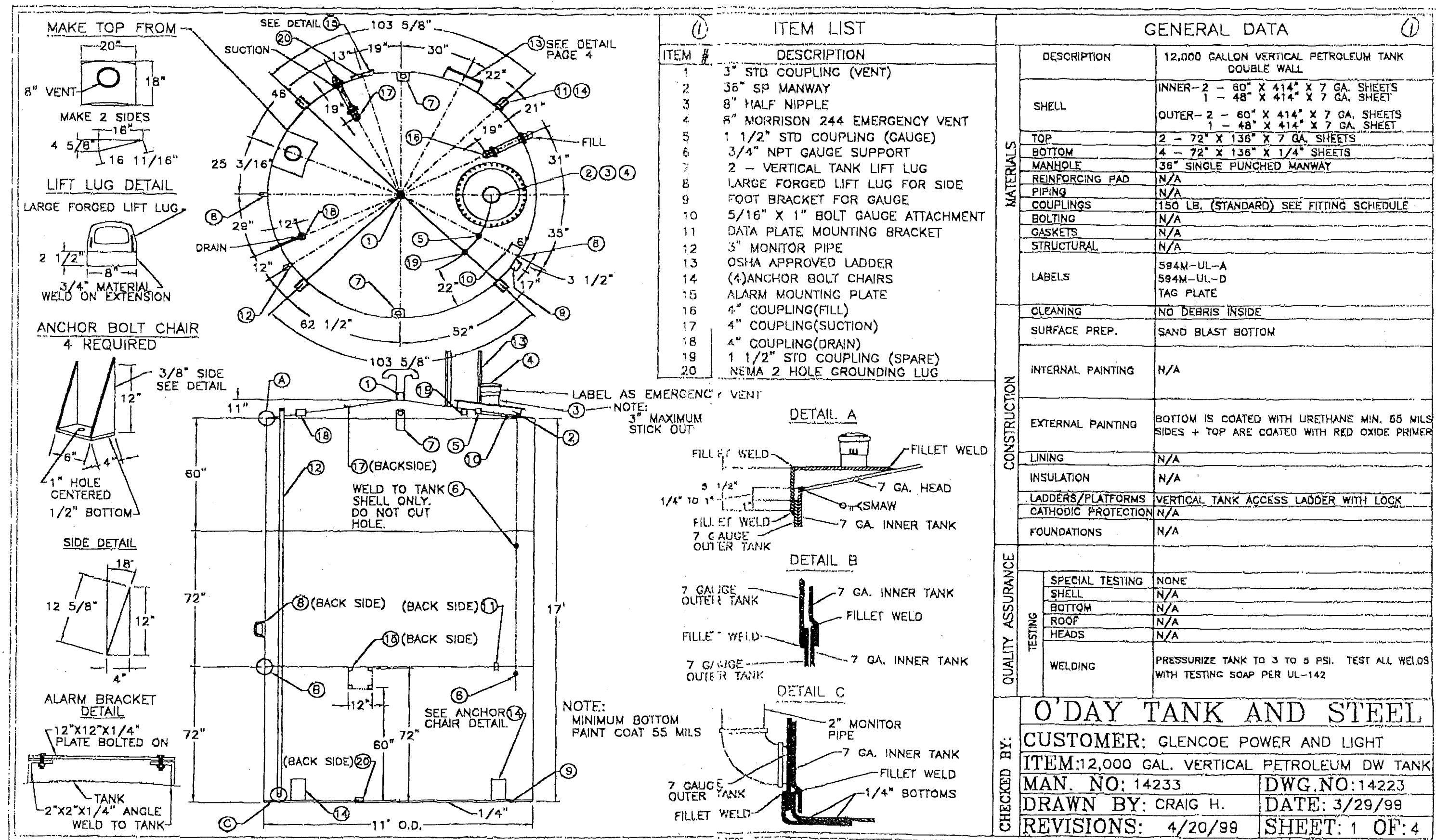
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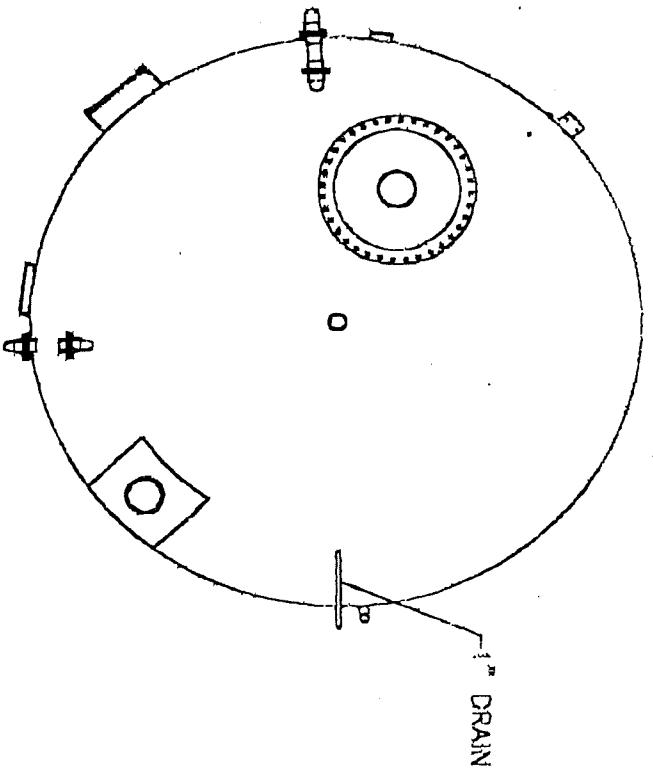
P.02

O'DAY TANK PLANT

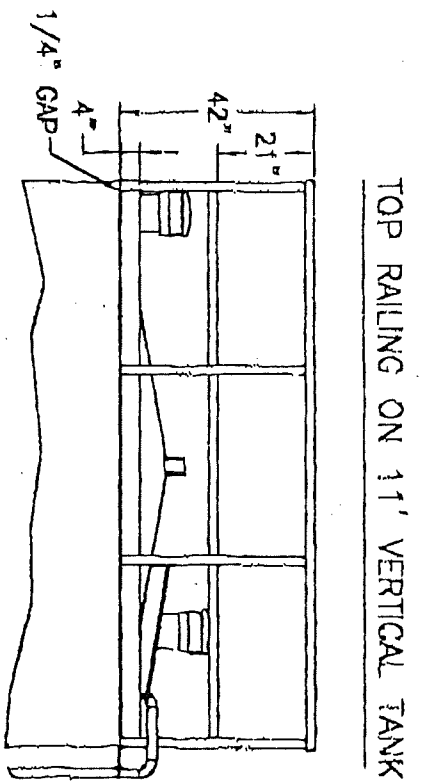
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P.03

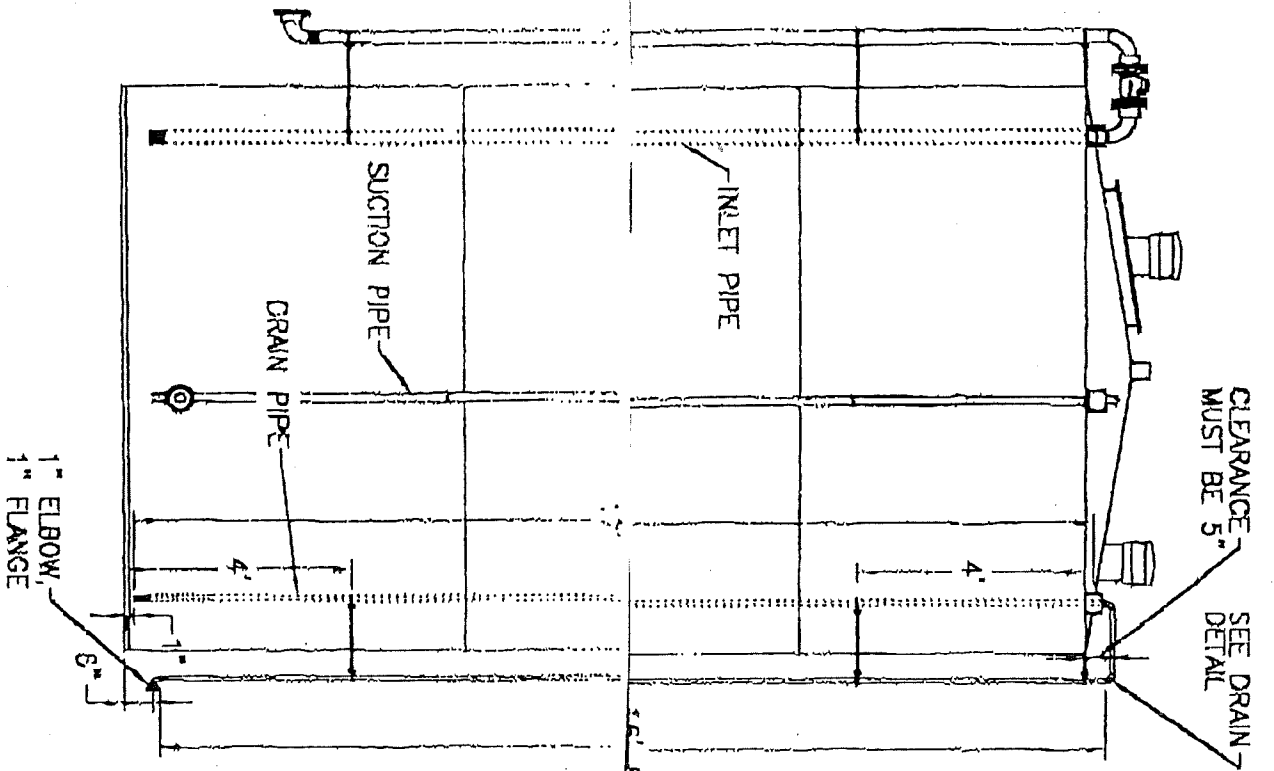




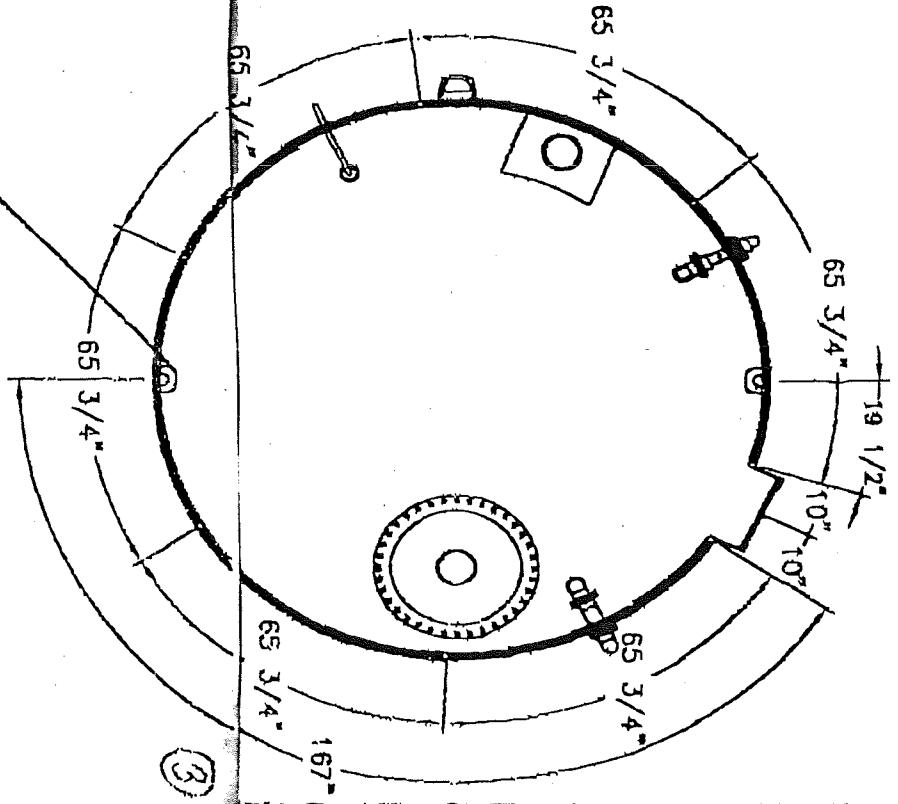
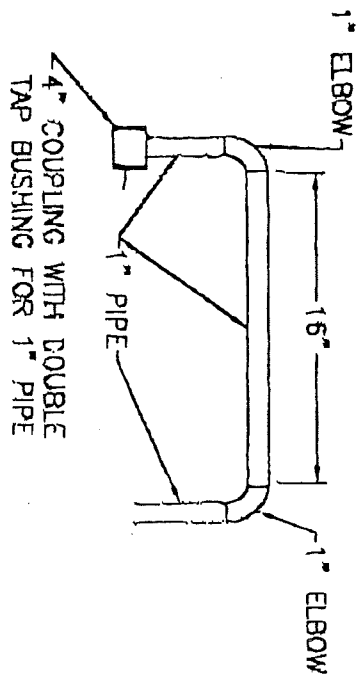
DRAIN PIPE LAYOUT



TOP RAILING ON 11' VERTICAL TANK



DRAIN DETAIL



VERTICAL RAIL PLACEMENT

RAILS AND TOE PLATE MATERIAL

- (5) MIDDLE RAILS REQUIRED
EACH IS 84 1/8" LONG (OUTSIDE MEASUREMENT)
ROLLED AT 64 3/8" INSIDE RADIUS
MAKE FROM 1 5/8" 10 GA. PIPE
- 1 TOP RAIL REQUIRED
RAIL IS 32"-10 11/16" (OUTSIDE MEASUREMENT)
ROLLED AT 64 3/8" INSIDE RADIUS
MAKE FROM 1 5/8" 10 GA. PIPE
- 7 VERTICAL RAILS REQUIRED:
EACH IS 3'-6" LONG
MAKE FROM 1 5/8" O.D. 10 GA. PIPE
- (6) TOE PLATES REQUIRED
EACH IS 63 7/16" LONG (OUTSIDE MEASUREMENT)
ROLLED AT 65 1/16" INSIDE RADIUS
MAKE FROM 4" X 1 1/4" PLATE
CENTERED BETWEEN VERTICAL RAILS

O'DAY TANK AND STEEL			
CUSTOMER: GLENCOE POWER AND LIGHT			
ITEM: 12,000 GAL VERTICAL PETROLEUM DW TANK			
MAN. NO: 14233	DWG. NO: 14223		
DRAWN BY: CRAIG H.	DATE: 3/28/99		
REVISIONS: 4/20/99	SHEET: 3 OF 4		

O'DAY TANK PLANT

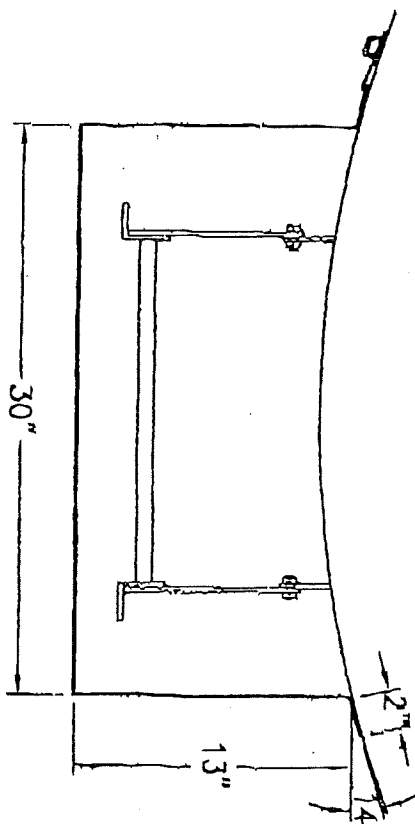
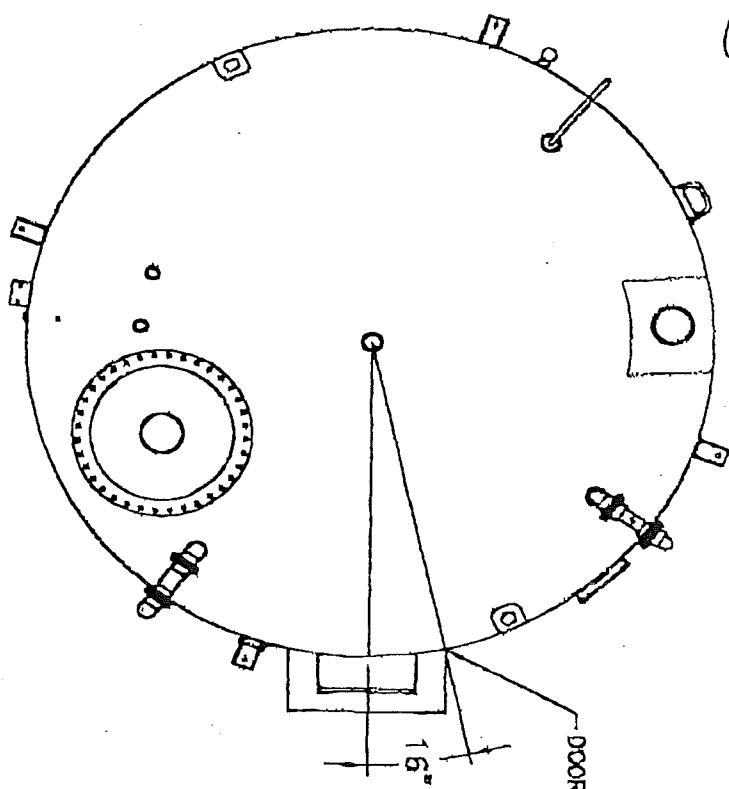
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O'DAY TANK PLANT

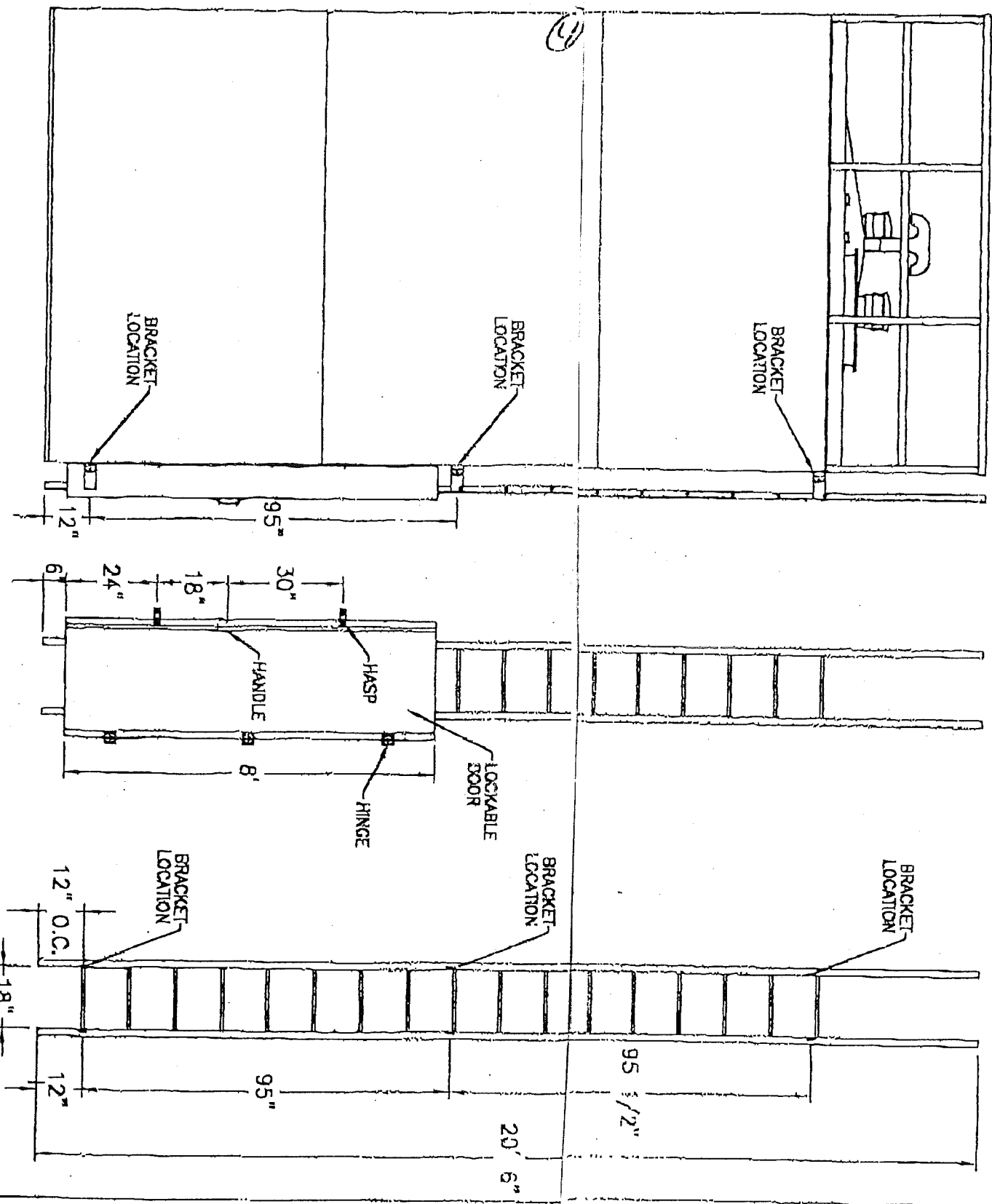
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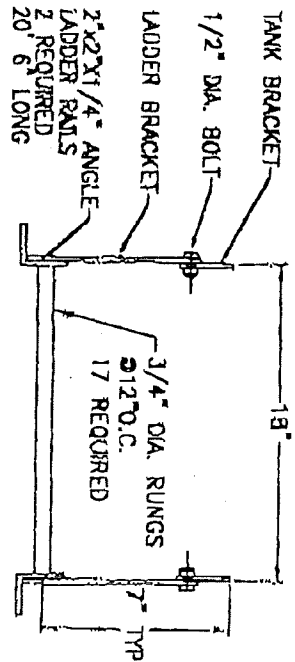


LOCKABLE DOOR
12 GAUGE MATERIAL
BLANK SIZE: 59 1/4" X 96"
BEND AS SHOWN

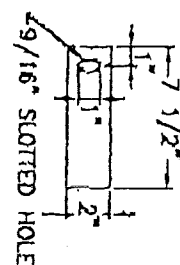
LADDER



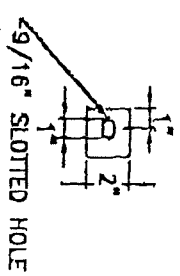
LADDER DETAIL



LADDER BRACKET
1/4" MATERIAL-MAKE 6



TANK BRACKET
1/4" MATERIAL-MAKE 6



O'DAY TANK AND STEEL

CUSTOMER: GLENCOE POWER AND LIGHT

ITEM: LADDER DETAILS

MAN. NO: 14233

DRAWN BY: KLM

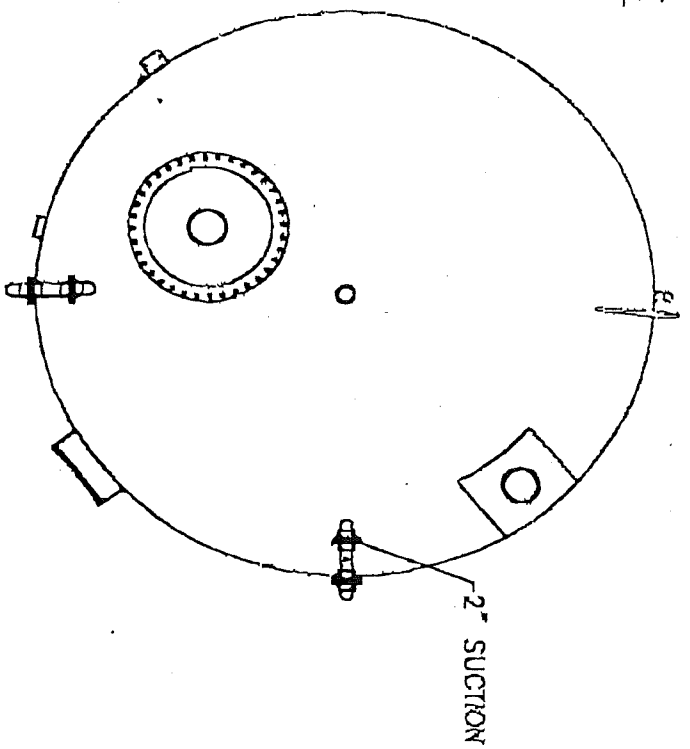
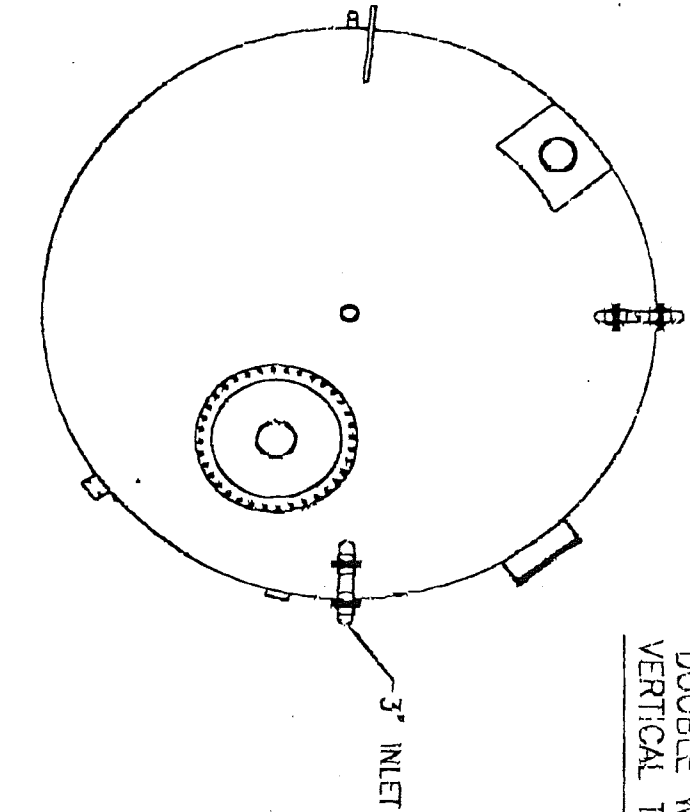
REVISIONS: 4/20/95

DWG. NO: 4223

DATE: 4/29/90

SHEET: 4 OF 4

12,000 F-921 3L142
DOUBLE WALL
VERTICAL TANK



INLET PIPE LAYOUT

SUCTION PIPE LAYOUT

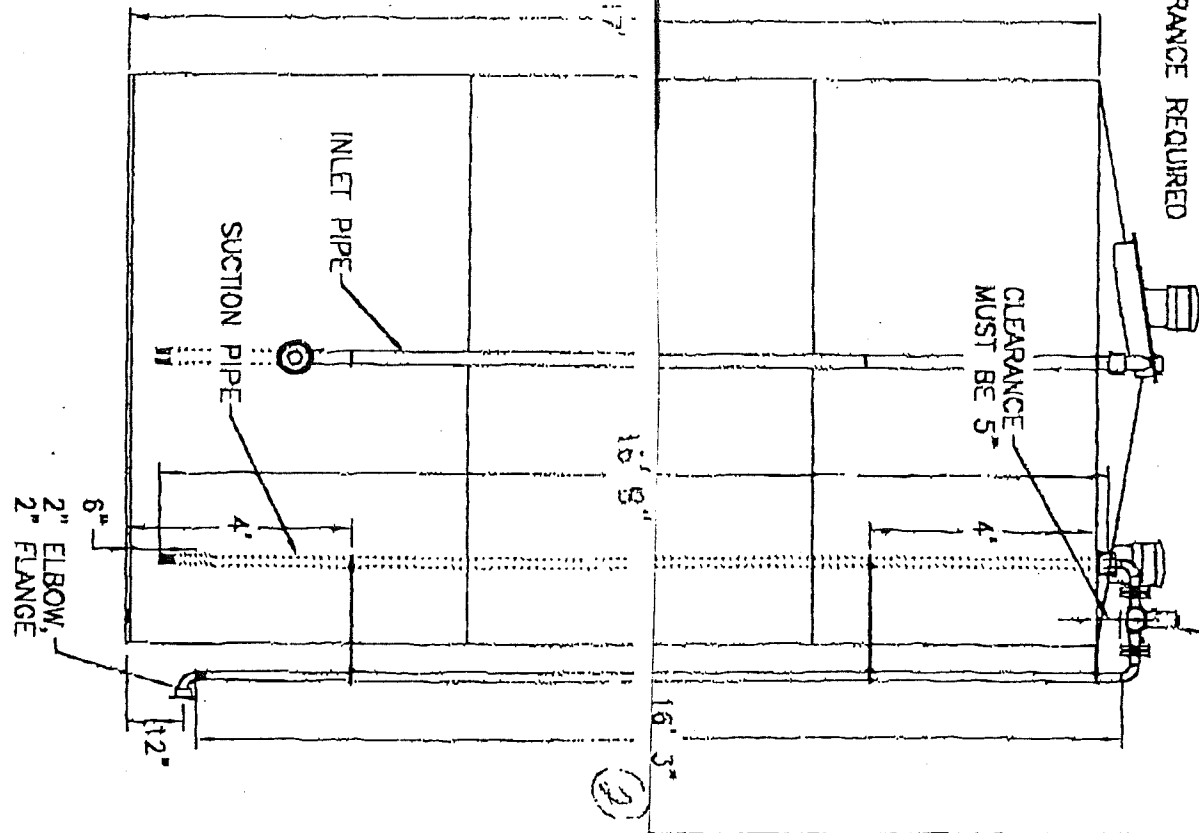
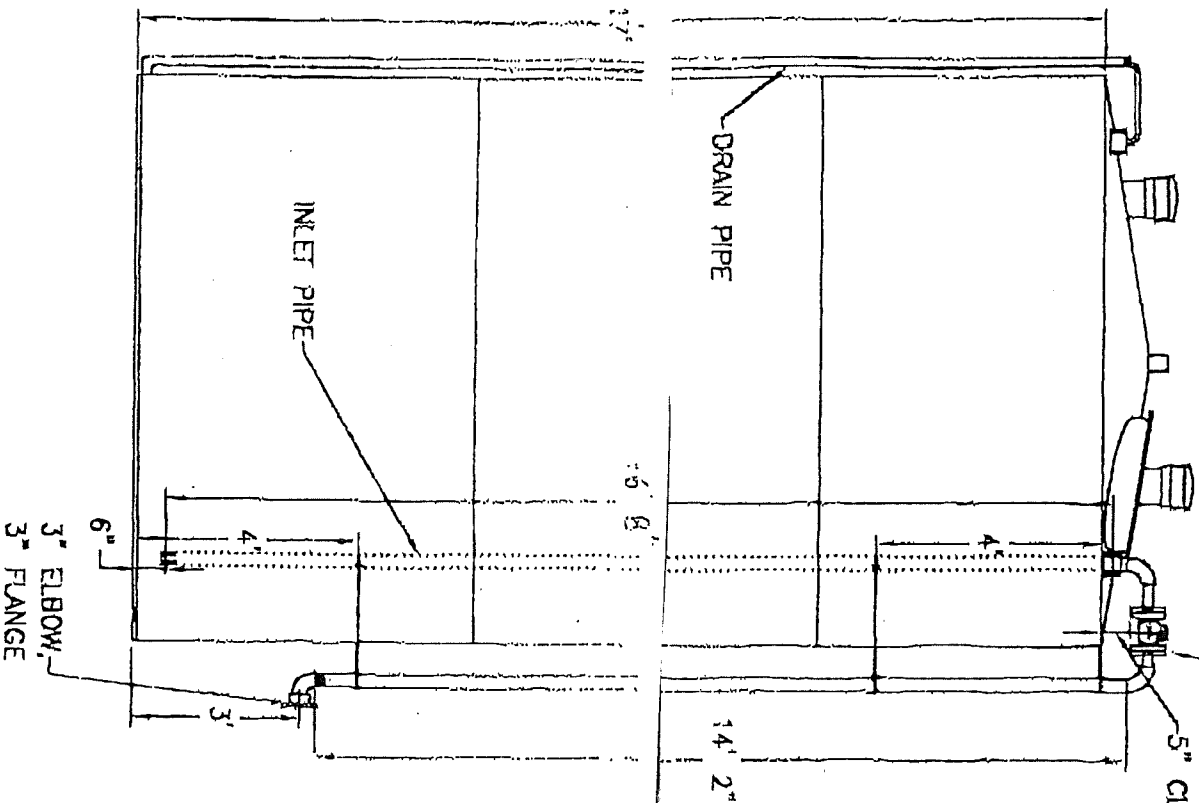
SEE INLET
DETAIL

SEE SUCTION
DETAIL

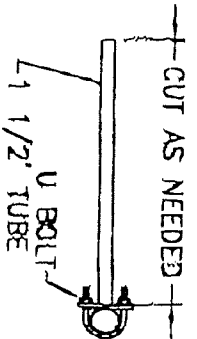
5" CLEARANCE REQUIRED

CLEARANCE
MUST BE 5"

DRAIN PIPE

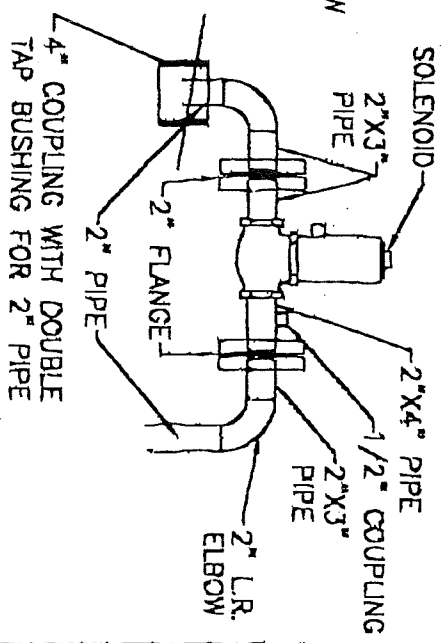
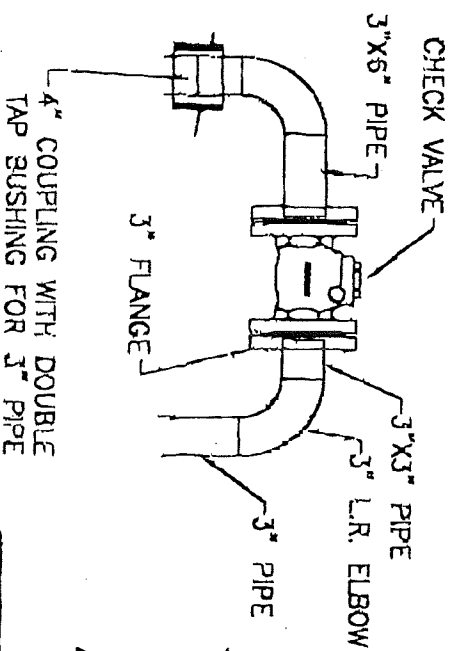


U BOLT SUPPORTS
15 REQUIRED CUT AS NEEDED



INLET DETAIL

SUCTION DETAIL



O'DAY TANK AND STEEL

CHECKED BY:	
CUSTOMER: GLENCOE POWER AND LIGHT	
ITEM: 12,000 GAL. VERTICAL PETROLEUM DW TANK	
MAN. NO: 14233	DWG. NO: 14223
DRAWN BY: CRAIG H.	DATE: 3/29/99
REVISIONS: 4/20/95	SHEET: 2 OF 4

O'DAY TANK PLANT

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O'DAY TANK PLANT

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