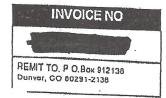


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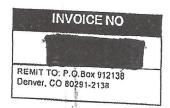
DATE	CUSTOMER ORDER NO.	DATE IN SERVICE			
13-JUN-2014	WARRANTY	16-SEP-2010	ENGINE HODEL	PUMP NO.	EQUIPMENT MAK
CUSTOMER NO.	SHIP VIA	FAIL DATE	ISX15 400ST ENGINE SERIAL NO.		KENWORT
6254656		12-JUN-2014	79435499	CPL NO. CPL349000	EQUIPMENT MOD
REF. NO. 88621	SALESPERSON	PARTS DISP.	MILEAGE:HOURS	PUMP CODE	T70
	34115		404548	10.07 4002	UNIT NO. 54
UANTITY BACK RDERED ORDERED	GUANTITY PART	DESCRIPTION	PRODUCT		ya elektrone
OSN/MSN/VIN	BJ284855			,	UNIT PRICE AMOUNT
COMPLAINT	OIL CONSUMPTION NO CHECK ENGINE LIG	HT ON	LICENSE		
	UNIT# 544				
	SITE CONTACT: VICTOR SITE PHONE NO: 915-86 11991 TRANSPARK	R MARISCAL 60-8592	,		
	SERVICE HISTORY: OV	ERHEAD PERFORMED ON	JUN-09-2014 400-29968		
CAUSE	DSBGK1221 ·				
			ORE THEM 40 % SURFACE		
	HAD TO REPLACE EGR	COOLER IS LEAKING INT	ERNALLY		
CORRECTION	REPLACE VALVE CAM I 020303 12/26/2014	T WAS PITTED			
	"PERFORMED JSA AND	PRE INSPECTION.			
	"HOOKED UP INSITE A	ND CREATED ECM IMMAC	SES.		
	"CHECKED QSOL FOR THIS ESN.	OPEN CAMPAIGNS. NO C	CAMPAIGNS WERE OPEN F	FOR	
	<i>*</i>		FOR OIL CONSUMPTION		
illing Inquirles? Call	(303)927-2116 or email Rocky	MountainCredit@cummins.c	om		
LICKE WEE WOOL!	UNAL CONTRACT TEDLIC ON	THE DELIEDAR OLD			
XPRESSLY INCOR	RPORATED HEREIN AND WHICH	NTIES AND REMEDIES, W H PURCHASER ACKNOW	HICH ARE		
arunded by check, a	Il other payments will be refunde	d in tender submitted.	OI \$230 WIII DE		
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		ENGINE MODEL	DATE IN SERVICE	CUSTOMER ORDER NO.	DATE 13-JUN-2014
KENWORTH	PUMP NO.	ISX15 400ST	16-SEP-2010 FAIL DATE	WARRANTY SHIP VIA	GUSTOMER NO. 6254656
EQUIPMENT MODEL	CPL NO. CPL349000	engine serial no. 79435499	12-JUN-2014	SALESPERSON	REF. NO.
UNIT NO.	PUMP CODE	MILEAGE HOURS	ranta bisp.	34115	QUANTITY BACK
544 NITPRICE AMOUNT	The state of the s	PRODUCT CODE	DESCRIPTION	DJ284855	OSN/MSN/VIN
ř.		LICENSE .			

020303 12/29/2014

- "PERFORMED JSA
- "OPENED EDS SESSION # DSBGK1221
- ** FOLLOWED EDS FOR OIL CONSUMPTION INTERNAL.
- **CHECKED CUSTOMER RECORDS AND RECORDS INDICATE THAT THE OIL CHANGE INTERVAL IS EVERY 15000 MILES.
- **RAN THE UNIT ON THE DYNO AND MEASSURED BLOW BY. MEASSUREMENT CAME IN AT 15 IN H20. THIS READING IS HIGH BUT IN SPEC.
- **VERIFIED THE DIPSTICK BY DRAINING ALL THE OIL AND ADDING EXACTLY 12 GLS OF OIL. THE DIPSTICK WAS FOUND TO BE MEASSURING CORRECTLY.
- "REMOVED THE INTAKE AND EXHAUST PIPING AND INPECTED THE TURBOCHARGE FOR TRACES OF OIL, AND OR WORN INDICATIONS. THERE WAS NO EVIDENCE OF OIL NOR DAMAGES TO THE TURBINE ON EITHER SIDE OF THE TURBOCHARGER.
- **REMOVED THE AIR CLEANER ASSEMBLY AND THE EGR CROSSTUBE.
- ******NOTE*****
- " REMOVED THE VALVE COVER AND INSPECTED THE VALVE SEALS FOR

THE VALVE SEALS FOR	
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DOCUMENT, INCLUDING LIMITATION ON WARRANTIES AND REMEDIES, WHICH ARE	
EXPRESSLY INCORPORATED HEREIN AND WHICH PURCHASER ACKNOWLEDGES HAVE BEEN READ AND FULLY UNDERSTOOD. REFUNDS: Cash refunds in excess of \$250 will be refunded by check, all other payments will be refunded in tender submitted.	
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13-JUN-2014 CUSTOMER NO.	CUSTOMER ORDER NO. WARRANTY SHIP VIA	DATE IN SERVICE 16-SEP-2010	engine model ISX15 400ST	PUMP NO.	EQUIPMENT MAKE
6254656 REF. NO. 88621	SALESPERSON 34115	FAIL DATE 12-JUN-2014 PARTS DISP,	ENGINE SERIAL NO. 79435499 MILEAGE:HOURS	CPL NO. CPL349000	KENWORTH EQUIPMENT MODEL T700
QUANTITY BACK ORDERED ORDERE	TOURNITY PART	DESCRIPTION	404548 PRODUCT	PUMP CODE	UNIT NO. 544
OSN/MSN/VIN	BJ284855		CODE		UNIT PRICE AMOUNT

DAMAGES OR LIFTED SEALS. ALL SEALS LOOK OK.

**CHECKED THE VALVE STEMS FOR SIGNS OF WEAR OR SCORING. VALVE STEMS LOOK SMOOTH.

"HOWEVER, THE VALVE CAMSHAFT IS SCORED BEYOND REUSE CRITERIA ON INTAKE LOBES FOR CYLINDERS 1, 2, AND 3. THE CAM SHAFT AND THE ROCKERS WILL NEED TO BE REPLACED.

**THE NEXT STEP IS TO REMOVE THE CYLINDER HEAD AND INSPECT THE LINERS, RINGS, AND PISTONS.

**REMOVED ALL OF THE FOLLOWING COMPONENTS IN ORDER TO REMOVE THE CYLINDER HEAD:

- 1. CAC PIPING.
- 2. CRANKCASE BREATHER ASSY.
- 3. A/C COMPRESSOR (EVACUATED REFRIGERANT) 4. ALTERNATOR
- 5. A/C COMPRESSOR AND ALTERNATOR BRACKET.
- 6. REMOVED THE COOLING PACKAGE COMPLETE. 7. FAN
- 8. FAN HUB ASSEMBLY.
- 9. BOTH BELT TENSIONERS.
- **REMOVED THE FRONT COVER.
- **REMOVED THE CAMSHAFT REAR CAP TO PREVENT CRACKING DURING GEAR
- "REMOVED THE FOLLOWIG COMPONENTS AS PER QSOL:

THERE ARE ADDITIONAL CONTRACT FOR THE PROPERTY OF THE PROPERTY	
DOCUMENT, INCLUDING LIMITACT TERMS ON THE REVERSE SIDE OF THIS	
EXPRESSLY INCORPORATED HEREIN AND WHICH PURCHASER ACKNOWLEDGES HAVE BEEN READ AND FULLY UNDERSTOOD. REFUNDS: Cash refunds in excess of \$250 will be refunded by check, all other payments will be refunded in lender submitted.	
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QUANTITY BACK ORDERED ORDERE	OUNTITY PART CHIPPED NUMBER	DESCRIPTION	PRODUCT CODE		. UNIT PRICE AMOUNT
88621	34115		404548		544
REF. NO.	SALESPERSON	PARTS DISP.	MILEAGE:HOURS	PUMP CODE	UNIT NO.
6254656		12-JUN-2014	79435499	CPL349000	T700
CUSTOMER NO.	SHIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NO.	EQUIPMENT MODEL
13-JUN-2014	WARRANTY	16-SEP-2010	ISX15 400ST		KENWORTH
DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	EQUIPMENT MAKE

OSN/MSN/VIN

BJ284855

LICEN

LICENSE .

1. CAM SHAFT GEAR.

- 2. CAM SHAFT FRONT CAP
- 3. FRONT AND REAR ROCKER LEVERS
- "REMOVED THE CAMSHAFT.
- "REMOVED THE CYLINDER HEAD.
- "DURING DIASSEMBLY, FOUND TRACES OF COOLANT ON THE REAR PIPE CONNECTING THE EGR COOLER TO THE EGR VALVE.
- **TOOK A SOOT SAMPLE, DESTILLED WATER AND A TEST STRIP. SAMPLE TESTED POSITIVE FOR COOLANT.
- **REMOVED AND REINSPECTED THE EGR COOLER PER QSOL AND FOUND THE EGR COOLER LEAKING COOLANT. EGR COLER WILL NEED TO BE REPLACED.

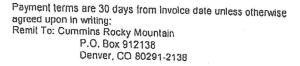
020303 12/30/2014

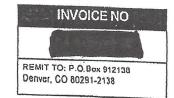
- "PERFORMED JSA
- **INSPECTED THE CYLINDER LINERS AND FOUND THEM POLISHED MORE THAN 40%. IN ADDITION FOUND A THICK LAYER OF CARBON BUILD UP ON THE UPPER RING OF THE LINER AS WELL AS THE UPPER OD OF ALL 6 PISTONS.
- **BASED ON THE ABOVE, THE LINERS, PISTONS, AND PISTON RINGS MUST BE REPLACED.
- "DRAINED OIL AND REMOVED OIL PAN.
- "REMOVED OIL PICK UP TUBE.

**			
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OSN/MSN/VIN	GUANTITY PART SHIPPED NUMBER BJ284855	DESCRIPTION	PRODUCT CODE LICENSE		UNIT PRICE AMOUNT
88621	34115	· ANTO DIOC.	MILEAGE/HOURS	PUMP CODE	UNIT NO.
REF. NO.	SALESPERSON	PARTS DISP.		CPL349000	1700
6254656		12-JUN-2014	79435499	CPL NO.	EQUIPMENT MODE
CUSTOMER NO.	SHIP VIA	FAIL DATE	ENGINE SERIAL NO.		KENWORTH
3-JUN-2014	WARRANTY	16-SEP-2010	ISX15 400ST	PUMP NO.	EQUIPMENT MAKE
DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL		

- "REMOVED THE STIFNER PLATE.
- **REMOVED THE PISTON COOLING NOZZLES, AND ALL OF THE PISTON AND ROD ASSEMBLIES FROM THE ENGINE.
- **REMOVED AND REPLACED ALL 6 PISTONS AND PISTON RINGS.
- **R&R ALL 6 LINERS. ONCE INSTLLED, MEASSURED CYLNDER LINER PROTRUSION AND ALL 6 LINERS WERE IN SPEC AT 0.011 AND 0.012 INCHES.
- "INSTALLED THE NEW PISTONS WITH THE RODS ON TO THE ENGINE.
- **INSTALLED THE PISTON COOLING NOZLES, STIFNER PLATE, PICK UP TUBE WITH A NEW O RING, AND OIL PAN WITH A NEW GASKET.

020303 12/31/2014

- "PERFORMED JSA
- **CLEANED OFF THE OLD GAKET MATERIAL FROM THE CYLINDER HEAD AND PREPARED IT FOR INSTALLATION.
- **R&R EGR COOLER.
- "INSTALLED THE CYLINDER HEAD
- **ASSAMBLED ALL THE COMPONENTS IN REVERSE ORDER.
- **R&R INTAKE ROCKERS FOR CYLINDERS 1, 2, AND 3.
- ** INSTALLED A NEW CAM AND ALL THE ROCKERS SHAFT ASSEMBLIES ON TO THE CYLINDER HEAD.

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DATE	P) (2			60-8592	*** CHARGE ***
13-JUN-2014 GUSTONER NO.	CUSTOMER ORDER NO. WARRANTY	DATE IN SERVICE 16-SEP-2010	ENGINE MODEL		
6254656 REF. NO.	SHIP VIA	FAIL DATE 12-JUN-2014	ISX15 400ST ENGINE SERIAL NO.	римр но.	EQUIPMENT MAKE
QUANTITY BACK	SALESPERSON 34115	PARTS DISP.	79435499	CPL NO. CPL349000	EQUIPMENT MODEL
OSNIMSNIVIN	HOMBER	DESCRIPTION	404548	PUMP CODE	1700 UNIT NO.
A IV	BJ284855		PRODUCT CODE		UNIT PRICE AMOUNT
	"PERFORMED OVER	RHEAD AD HISTAGE	LICENSE		, AMOUNT

**PERFORMED OVERHEAD ADJUSTMENT

020303 01/02/2015

**PERFORMED JSA

" INSTALLLED THE RADIATOR AND FOLLOWED QSOL FILL PROCEDURE TO ELIMINATE AIR POCKETS IN THE COOLING SYSTEM.

++SEE ADDITIONAL COMENTS+++

**ENGINE OIL DOES NOT MEET REUSE CRITERIA DUE TO CARBON

"BASED ON THE ABOVE, R&R OIL FILTER AND FILLED ENGINE WITH NEW CLEAN OIL

"STARTED ENGINE. CHECKED FOR LEAKS, NO EAKS WERE SEEN.

**RAN ENGINE IN THE DYNO THORUGH A BRAKE IN CYCLE. NO ISSUES WERE

"PAINTED ENGINE.

"REPAIR COMPLETE.

"INSTALLLED THE RADIATOR AND FOLLOWED QSOL FILL PROCEDURE TO

++SEE ADDITIONAL COMENTS+++

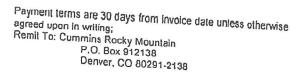
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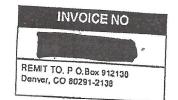
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DATE 3-JUN-2014 PUSTOMER NO. 6254656 REF. NO. 88621 RUANTITY DACK ORDERED ORDERED OSN/MSN/VIN	SALESPERSON 34115 CUANTITY PART NUMBER BJ284855	DATE IN SERVICE 16-SEP-2010 FAIL DATE 12-JUN-2014 FARTS DISP. DESCRIPTION	ENGINE MODEL ISX15 400ST ENGINE SERIAL NO. 79435499 MILEAGE-HOURS 404548 PRODUCT CODE LICENSE	PUMP NO. CPL NO. CPL349000 PUMP CODE	KE EQUIPM	MENT MAKE NWORTH TOO TOO TOO TOO TOO TOO TOO TOO TOO T
6 6 1 1 1 1 2 2 1 1 2 2 4	WARRANTY ** INSTALLLED THE ELIMINATE AIR POO ++SEE ADDITIONAL 6 2881719 6 2881758 1 4376104 1 4026684 1 3676756 12 773780 2 GC36077 1 LF9080 1 21421 2 3824510	RADIATOR AND FOLLOWED QS EXETS IN THE COOLING SYSTEM COMENTS+++ KIT,LINER KIT,ENGINE PISTON KIT,UPPER ENGINE GASKET GASKET,OIL PAN SEAL,O RING PREM BLUE 15W40 1 GALLO OAT PAC, LF LUBRIPLATE 105 GREASE CLEANER, QD CONTACT	CECO CECO CECO CECO CECO CECO CECO CECO		129.60 489.60 864.00 149.46 5.75 16.10 15.30 44.48 16.08	777.60 2.937.60 864.00 149.46 5.75 193.20 30.60 44.48 16.08
1 1 3	1 3163075 1 3164067 1 4298629 3 4298641 1 4352360RX	PAINT SEALANT CAMSHAFT LEVER,ROCKER KIT,EXH RCN COOLER	CECO CECO CECO CECO CECO DRC	1,2 1	08.45	29.08 9.25 13.75 1,296.00 325.35 1,307.20

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