



# Sales and Service

EL PASO BRANCH  
14333 GATEWAY WEST  
EL PASO, TX 79928-  
(915)791-6600

572

WAT# 151042

Payment terms are 30 days from invoice date unless otherwise  
agreed upon in writing;  
Remit To: Cummins Rocky Mountain  
P.O. Box 912138  
Denver, CO 80291-2138

\*\*\*REPRINT\*\*\*

INVOICE NO

400-48115

REMIT TO: P.O.Box 912138  
Denver, CO 80291-2138

## BILL TO

OWNER

PAGE 1 OF 8

\*\*\* CHARGE \*\*\*

DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	EQUIPMENT MAKE
02-APR-2015	WARRANTY	29-DEC-2010	XTA15-E		KENWORTH
CUSTOMER NO.	SHIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NO.	EQUIPMENT MODEL
6254656		26-MAR-2015	79450275	CPL349000	T700
REF. NO.	SALESPERSON	PARTS DISP.	MILEAGE/HOURS	PUMP CODE	UNIT NO.
94442	34115		484001		572

QUANTITY ORDERED	BACK ORDERED	QUANTITY SHIPPED	PART NUMBER	DESCRIPTION	PRODUCT CODE	UNIT PRICE	AMOUNT
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OSN/MSN/VIN

BJ285135

LICENSE R073040

### COMPLAINT

OIL CONSUMPTION  
NO CHECK ENGINE LIGHT ON

UNIT# 572

SITE CONTACT: VICTOR MARISCAL  
SITE PHONE NO: 915-860-8592  
SITE LOCATION: 11991 TRANSPARK

### CAUSE

HISTORY: DPF/DOC CLEANING ON 14-AUG-2015  
DSBGZ4515

### CORRECTION

FOUND EXCESSIVE POLISHING ON ALL LINER MORE THEN 40 % SURFACE  
POLISHED.  
REPLACE THE LINER AND PISTONS  
020303 03/26/2015

\*\*PERFORMED JSA AND PRE INSPECTION.

\*\*HOOKED UP INSITE AND CREATED ECM IMAGES.

\*\*CHECKED QSOL FOR OPEN CAMPAIGNS. NO CAMPAIGNS WERE OPEN FOR  
THIS ESN.

\*\*TROUBLESHOOT FOR CUSTOMER COMPLAINT FOR OIL CONSUMPTION

020303 03/27/2015

\*\*PERFORMED JSA

\*\*OPENED EDS SESSION # DSBGZ4515

Billing Inquiries? Call (303)927-2116 or email RockyMountainCredit@cummins.com

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AUTHORIZED BY (print name)

SIGNATURE

DATE



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\*\* FOLLOWED EDS FOR OIL CONSUMPTION INTERNAL.

\*\*CHECKED CUSTOMER RECORDS AND RECORDS INDICATE THAT THE OIL CHANGE INTERVAL IS EVERY 15000 MILES. CUSTOMER FILLED OUT AN OIL COSUMPTION REPORT AND THE UNIT IS USING OIL BEYOND ALLOWED AMOUNT.

\*\*RAN THE UNIT ON THE DYNO AND MEASURED BLOW BY. MEASUREMENT CAME IN AT 16 IN H2O. THIS READING IS HIGH BUT IN SPEC.

\*\*REMOVED THE INTAKE AND EXHAUST PIPING AND INSPECTED THE TURBOCHARGER FOR TRACES OF OIL, AND OR WORN INDICATIONS. THERE WAS NO EVIDENCE OF OIL NOR DAMAGES TO THE TURBINE ON EITHER SIDE OF THE TURBOCHARGER.

\*\*TOOK OIL SAMPLE AND TESTED IT FOR COOLANT AND FUEL. NO CONTAMINATION WAS FOUND. ON THE OTHER HAND, IT HAS HIGH LEVELS OF CARBON.

\*\*REMOVED THE AIR CLEANER ASSEMBLY AND THE EGR CROSSTUBE.

\*\*\*\*\*NOTE\*\*\*\*\*

++++++IN ORDER TO REMOVE THE VALVE COVER, THE HVAC HOUSING ASSEMBLY ON THIS KW T700 UNIT MUST BE REMOVED. R&I SHOULD NOT TAKE MORE THAN 0.7 HRS.++++++

\*\* REMOVED THE VALVE COVER AND INSPECTED THE VALVE SEALS FOR DAMAGES OR LIFTED SEALS. ALL SEALS LOOK OK.

020303 03/30/2015

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LICENSE R073040

\*\*PERFORMED JSA

\*\*CHECKED THE VALVE STEMS FOR SIGNS OF WEAR OR SCORING. VALVE  
STEMS LOOK SMOOTH.

\*\*THE NEXT STEP IS TO REMOVE THE CYLINDER HEAD AND INSPECT THE  
LINERS, RINGS, AND PISTONS.

\*\*REMOVED ALL OF THE FOLLOWING COMPONENTS IN ORDER TO REMOVE  
THE CYLINDER HEAD:

1. CAC PIPING.
2. CRANKCASE BREATHER ASSY.
3. A/C COMPRESSOR (EVACUATED REFRIGERANT)
4. ALTERNATOR
5. A/C COMPRESSOR AND ALTERNATOR BRACKET.
6. REMOVED THE COOLING PACKAGE COMPLETE.
7. FAN
8. FAN HUB ASSEMBLY.
9. BOTH BELT TENSIONERS.

\*\*REMOVED THE FRONT COVER.

\*\*REMOVED THE CAMSHAFT REAR CAP TO PREVENT CRACKING DURING GEAR  
TRAIN REMOVAL.

\*\*REMOVED THE FOLLOWIG COMPONENTS AS PER QSOL:

1. CAM SHAFT GEAR.
2. CAM SHAFT FRONT CAP
3. FRONT AND REAR ROCKER LEVERS

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\*\*REMOVED THE CAMSHAFT.

\*\*REMOVED ROCKERS

\*\*REMOVED THE CYLINDER HEAD.

\*\*INSPECTED THE HEAD AND HEAD GASKET FOR DAMAGES. NO ISSUES WERE FOUND.

\*\*INSPECTED THE VAVLES AND NO SIGNS OF EXCESSIVE WEAR OR DAMAGES WERE SEEN.

\*\*INSPECTED THE CYLINDER LINERS AND FOUND THEM POLISHED ALL THROUGHOUT THE PISTON TRAVEL SURFACE. IN ADDITION FOUND A THICK LAYER OF CARBON BUILD UP ON THE UPPER RING OF THE LINER AS WELL AS THE UPPER OD OF ALL 6 PISTONS.

\*\*PER EDS, BASED ON LINER POLISHING, TSB100982 MUST BE FOLLOWED. PISTONS WILL NEED TO BE REPLACED IF THE ENGINE HAS CLOSED SKIRT / NON-REDUCED DIAMETER PISTONS WITH A BUILD DATE AND ESN FALLING BELOW THE INFORMATION LISTED IN TABLE 1 OF THE TSB DOCUMENT.

++THIS ENGINE IS A FAMILY 1 ISX 15 CM2250 WITH NON-REDUCED DIAMETER PISTONS, THE ENGINE BUILD DATE IS NOVEMBER 30, 2010 WHICH IS BEFORE JULY 29, 2012 AND THE ESN IS 79450275 WHICH IS UNDER THE SERIAL NUMBER 79600476 IN TABLE 1 OF THE TSB DOCUMENT.

\*\*BASED ON THE ABOVE, THE LINERS, PISTONS, AND PISTON RINGS MUST BE REPLACED.

020303 03/31/2015

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OSN/MSN/VIN

BJ285135

LICENSE R073040

\*\*PERFORMED JSA

\*\*DRAINED OIL AND REMOVED OIL PAN.

\*\*REMOVED OIL PICK UP TUBE.

\*\*REMOVED THE STIFNER PLATE.

\*\*REMOVED THE PISTON COOLING NOZZLES, AND ALL OF THE PISTON AND ROD ASSEMBLIES FROM THE ENGINE.

\*\*REMOVED AND REPLACED ALL 6 PISTONS AND PISTON RINGS.

\*\*R&R ALL 6 LINERS. ONCE INSTLLED, MEASURED CYLINDER LINER PROTRUSION AND ALL 6 LINERS WERE IN SPEC AT 0.011 AND 0.012 INCHES.

\*\*INSTALLED THE NEW PISTONS WITH THE RODS ON TO THE ENGINE.

\*\*INSTALLED THE PISTON COOLING NOZZLES, STIFNER PLATE, PICK UP TUBE WITH A NEW O RING, AND OIL PAN WITH A NEW GASKET.

++SEE ADDITIONAL COMMENTS++

\*\*CLEANED OFF THE OLD GASKET MATERIAL FROM THE CYLINDER HEAD AND PREPARED IT FOR INSTALLATION.

\*\*INSTALLED THE CYLINDER HEAD

020303 04/01/2015

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08592

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OSN/MSN/VIN		BJ285135		LICENSE R073040			
1		1	4026684	GASKET,OIL PAN	CECO	152.45	152.45 *
1		1	3678756	SEAL,O RING	CECO	5.86	5.86 *
12		12	773780	PREM BLUE 15W40 1 GALLO	VALVOLINE	14.31	171.72 *
2		2	CC36077	OAT	FLG	15.30	30.60 *
1		1	LF9080	PAC, LF	FLG	44.94	44.94 *
1		1	21421	LUBRIPLATE 105 GREASE	KAR	16.08	16.08 *
2		2	3824510	CLEANER, QD CONTACT	CECO	14.54	29.08 *
1		1	3163075	PAINT	CECO	9.25	9.25 *
1		1	3164067	SEALANT	CECO	13.75	13.75 *
4		4	3963990	WASHER,SEALING	CECO	2.95	11.80 *

PARTS:	5,259.73
PARTS COVERAGE CREDIT:	5,259.73 CR
TOTAL PARTS:	0.00
SURCHARGE TOTAL:	0.00
LABOR:	5,422.90
LABOR COVERAGE CREDIT:	5,422.90 CR
TOTAL LABOR:	0.00
MISC.:	0.00
MISC. COVERAGE CREDIT:	0.00 CR
TOTAL MISC.:	0.00
ENVIRONMENTAL FEE	0.00
SERVICE SUPPLIES	0.00

WARRANTIES APPLIED: FACTORY IN SHOP

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LICENSE R073040

FREE CUST PARTS DEPT

LOCAL 0.00  
STATE 0.00

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SUB TOTAL: 0.00

TOTAL TAX: 0.00

TOTAL AMOUNT: US \$ 0.00

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LICENSE R073040

\*\*PERFORMED JSA

\*\*ASSAMBLLED ALL THE COMPONENTS IN REVERSE ORDER.

\*\* INSTALLED CAM AND ROCKERS

\*\*PERFORMED OVERHEAD ADJUSTMENT

\*\* INSTALLED THE RADIATOR AND FOLLOWED QSOL FILL PROCEDURE TO  
ELIMINATE AIR POCKETS IN THE COOLING SYSTEM.

\*\*ENGINE OIL DOES NOT MEET REUSE CRITERIA DUE TO CARBON  
CONTAMINATION.

\*\*BASED ON THE ABOVE, R&R OIL FILTER AND FILLED ENGINE WITH NEW  
CLEAN OIL.

\*\*STARTED ENGINE. CHECKED FOR LEAKS, NO LEAKS WERE SEEN.

\*\*RAN ENGINE ON A ROAD TEST THORUGH A BRAKE IN CYCLE. NO ISSUES  
WERE FOUND.

\*\*PAINTED ENGINE.

\*\*REPAIR COMPLETE.  
WARRANTY

## COVERAGE

6	6	2881719	KIT,LINER	CECO	131.40	788.40 *
6	6	2881758	KIT,ENGINE PISTON	CECO	518.30	3,109.80 *
1	1	4376104	KIT,UPPER ENGINE GASKET	CECO	876.00	876.00 *

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