



Sales and Service

EL PASO BRANCH
14333 GATEWAY WEST
EL PASO, TX 79928-
(915)791-6600

Payment terms are 30 days from invoice date unless otherwise
agreed upon in writing;
Remit To: Cummins Rocky Mountain
P.O. Box 912138
Denver, CO 80291-2138

567
WG# 204443

REPRINT

INVOICE NO

400-49939

REMIT TO: P.O.Box 912138
Denver, CO 80291-2138

BILL TO

PAGE 1 OF 8

*** CHARGE ***

DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	EQUIPMENT MAKE
01-MAY-2015	WARRANTY	01-OCT-2010	ISX15 400ST		KENWORTH
CUSTOMER NO.	SHIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NO.	EQUIPMENT MODEL
6254656		27-APR-2015	79440184	CPL349000	T700
REF. NO.	SALESPERSON	PARTS DISP.	MILEAGE/HOURS	PUMP CODE	UNIT NO.
95155	34115		491341		567

QUANTITY ORDERED	BACK ORDERED	QUANTITY SHIPPED	PART NUMBER	DESCRIPTION	PRODUCT CODE	UNIT PRICE	AMOUNT
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OSN/MSN/VIN

BJ284997

LICENSE

COMPLAINT

OIL CONSUMPTION
NO CHECK ENGINE LIGHT ON

UNIT#567

SITE CONTACT: VICTOR MARISCAL
SITE PHONE NO: 915-860-8592
SITE LOCATION: 11991 TRANSPARK

CAUSE

HISTORY: NO HISTORY
DSBHF4430

FOUND EXCESSIVE POLISHING ON ALL LINER MORE THEN 40 % SURFACE
POLISHED.
REPLACE THE LINER AND PISTONS

CORRECTION

HAD TO REPLACE CAMSHAFT DID NOT PASS REUSE GUIDE LINES.
020303 04/27/2015

**PERFORMED JSA AND PRE INSPECTION.

**HOOKED UP INSITE AND CREATED ECM IMMAGES.

**CHECKED QSOL FOR OPEN CAMPAIGNS. NO CAMPAIGNS WERE OPEN FOR
THIS ESN.

**TROUBLESHOOT FOR CUSTOMER COMPLAINT FOR OIL CONSUMPTION

020303 04/28/2015

**PERFORMED JSA

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LICENSE

**OPENED EDS SESSION # DSBHF4430

**FOLLOWED EDS FOR OIL CONSUMPTION INTERNAL.

**CHECKED CUSTOMER RECORDS AND RECORDS INDICATE THAT THE OIL
CHANGE INTERVAL IS EVERY 15000 MILES. CUSTOMER FILLED OUT AN OIL
CONSUMPTION REPORT AND THE UNIT IS USING OIL BEYOND GUIDELINES.

**RAN THE UNIT ON THE DYNO AND MEASURED BLOW BY. MEASUREMENT
CAME IN AT 13 IN H2O. THIS READING IS HIGH BUT IN SPEC.

**REMOVED THE AIR COMPRESOR AIRLINE AND CHECKED FOR OIL, NO OIL WAS
SEEN.

**DRAINED THE AIR TANKS AND CHECKED FOR OIL, NO OIL WAS SEEN EITHER.

**TOOK OIL SAMPLE AND TESTED IT FOR COOLANT AND FUEL. NO
CONTAMINATION WAS FOUND. ON THE OTHER HAND, IT HAS HIGH LEVELS OF
CARBON.

**REMOVED THE AIR CLEANER ASSEMBLY AND THE EGR CROSSTUBE.

*****NOTE*****

++++++IN ORDER TO REMOVE THE VALVE COVER, THE HVAC HOUSING
ASSEMBLY ON THIS KW T700 UNIT MUST BE REMOVED. R&I SHOULD NOT TAKE
MORE THAN 0.7 HRS.++++++

** REMOVED THE VALVE COVER AND INSPECTED THE VALVE SEALS FOR
DAMAGES OR LIFTED SEALS. ALL SEALS LOOK OK.

**THE NEXT STEP IS TO REMOVE THE CYLINDER HEAD AND INSPECT HEAD.

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LICENSE

HEAD GASKET, VALVES, LINERS, RINGS, AND PISTONS.

**REMOVED ALL OF THE FOLLOWING COMPONENTS IN ORDER TO REMOVE THE CYLINDER HEAD:

1. CAC PIPING.
2. CRANKCASE BREATHER ASSY.
3. A/C COMPRESSOR (EVACUATED REFRIGERANT)
4. ALTERNATOR
5. A/C COMPRESSOR AND ALTERNATOR BRACKET.
6. REMOVED THE COOLING PACKAGE COMPLETE.
7. FAN
8. FAN HUB ASSEMBLY.
9. BOTH BELT TENSIONERS.

NOTE: THE FRONT BUMPER AND HOOD WERE REMOVED IN ORDER TO GAIN ACCESS WITH THE FORKLIFT TO REMOVE THE COOLING PACKAGE AND THE CYLINDER HEAD.

**REMOVED THE FRONT COVER.

**REMOVED THE CAMSHAFT REAR CAP TO PREVENT CRACKING DURING GEAR TRAIN REMOVAL.

**REMOVED THE FOLLOWING COMPONENTS AS PER QSOL:

1. CAM SHAFT GEAR.
2. CAM SHAFT FRONT CAP
3. FRONT AND REAR ROCKER LEVERS
4. INJECTOR HARNESS

**REMOVED THE CAMSHAFT.

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**REMOVED ROCKERS

**REMOVED THE CYLINDER HEAD.

**CHECKED THE VALVE STEMS FOR SIGNS OF WEAR OR SCORING. VALVE STEMS LOOK SMOOTH.

**INSPECTED THE HEAD AND HEAD GASKET FOR DAMAGES. NO ISSUES WERE FOUND.

**INSPECTED THE VALVE SEATS AND NO SIGNS OF EXCESSIVE WEAR OR DAMAGES WERE SEEN.

**INSPECTED THE CYLINDER LINERS AND FOUND THEM POLISHED ALL THROUGHOUT THE PISTON TRAVEL SURFACE. IN ADDITION FOUND A THICK LAYER OF CARBON BUILD UP ON THE UPPER RING OF THE LINER AS WELL AS THE UPPER OD OF ALL 6 PISTONS.

**PER EDS, BASED ON LINER POLISHING, TSB100982 MUST BE FOLLOWED. PISTONS WILL NEED TO BE REPLACED IF THE ENGINE HAS CLOSED SKIRT / NON-REDUCED DIAMETER PISTONS WITH A BUILD DATE AND ESN FALLING BELOW THE INFORMATION LISTED IN TABLE 1 OF THE TSB DOCUMENT.

++THIS ENGINE IS A FAMILY 1 ISX 15 CM2250 WITH NON-REDUCED DIAMETER PISTONS, THE ENGINE BUILD DATE IS SEPTEMBER 22, 2010 WHICH IS BEFORE JULY 29, 2012 AND THE ESN IS 79440184 WHICH IS UNDER THE SERIAL NUMBER 79600476 IN TABLE 1 OF THE TSB DOCUMENT.

**BASED ON THE ABOVE, THE LINERS, PISTONS, AND PISTON RINGS MUST BE REPLACED.

020303 04/29/2015

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LICENSE

**PERFORMED JSA

**DRAINED OIL AND REMOVED OIL PAN.

**REMOVED OIL PICK UP TUBE.

**REMOVED THE STIFNER PLATE.

**REMOVED THE PISTON COOLING NOZZLES, AND ALL OF THE PISTON AND ROD ASSEMBLIES FROM THE ENGINE.

**REMOVED AND REPLACED ALL 6 PISTONS AND PISTON RINGS.

**R&R ALL 6 LINERS. ONCE INSTALLED, MEASURED CYLINDER LINER PROTRUSION AND ALL 6 LINERS WERE IN SPEC AT 0.011 AND 0.012 INCHES.

**INSTALLED THE NEW PISTONS WITH THE RODS ON TO THE ENGINE.

**INSTALLED THE PISTON COOLING NOZZLES, STIFNER PLATE, PICK UP TUBE WITH A NEW O RING, AND OIL PAN WITH A NEW GASKET.

**CLEANED OFF THE OLD GASKET MATERIAL FROM THE CYLINDER HEAD AND PREPARED IT FOR INSTALLATION.

++SEE ADDITIONAL COMMENTS++

020303 04/30/2015

**PERFORMED JSA

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08592

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LICENSE

- **INSTALLED THE CYLINDER HEAD
- **ASSEMBLED ALL THE COMPONENTS IN REVERSE ORDER.
- **INSTALLED THE CAM AND ROCKERS
- **INSTALLED INJECTOR HARNESS
- **PERFORMED AN OVERHEAD ADJUSTMENT
- **INSTALLED THE RADIATOR AND FOLLOWED QSOL FILL PROCEDURE TO ELIMINATE AIR POCKETS IN THE COOLING SYSTEM.
- 020303 05/01/2015
- **PERFORMED JSA
- **ENGINE OIL DOES NOT MEET REUSE CRITERIA DUE TO CARBON CONTAMINATION.
- **BASED ON THE ABOVE, R&R OIL FILTER AND FILLED ENGINE WITH NEW CLEAN OIL.
- **STARTED ENGINE. CHECKED FOR LEAKS, NO LEAKS WERE SEEN.
- **INSTALLED HOOD AND BUMPER
- **RAN ENGINE ON A ROAD TEST THOROUGH A BRAKE IN CYCLE. NO ISSUES WERE FOUND.
- **PAINTED ENGINE.

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COVERAGE

**REPAIR COMPLETE.
WARRANTY

6	6	2881719	KIT,LINER	CECO	131.40	788.40 *
6	6	2881758	KIT,ENGINE PISTON	CECO	518.30	3,109.80 *
1	1	4376104	KIT,UPPER ENGINE GASKET	CECO	876.00	876.00 *
1	1	4026684	GASKET,OIL PAN	CECO	152.45	152.45 *
1	1	3678756	SEAL,O RING	CECO	5.86	5.86 *
12	12	773780	PREM BLUE 15W40 1 GALLO	VALVOLINE	14.31	171.72 *
2	2	CC36077	OAT	FLG	15.30	30.60 *
1	1	LF9080	PAC, LF	FLG	44.94	44.94 *
4	4	3963990	WASHER,SEALING	CECO	2.95	11.80 *
1	1	4298629	CAMSHAFT	CECO	1,460.00	1,460.00 *
3	3	4298641	LEVER,ROCKER	CECO	112.16	336.48 *
3	3	4298642	LEVER,ROCKER	CECO	112.10	336.30 *
2	2	5264570	GASKET,OIL DRAIN	CECO	2.80	5.60 *
1	1	4299125	SEAL,O RING	CECO	10.12	10.12 *

PARTS:	7,340.07
PARTS COVERAGE CREDIT:	7,340.07 CR
TOTAL PARTS:	0.00
SURCHARGE TOTAL:	0.00
LABOR:	5,524.50
LABOR COVERAGE CREDIT:	5,524.50 CR

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TOTAL LABOR:	0.00	
MISC.:		0.00
MISC. COVERAGE CREDIT:		0.00 CR
TOTAL MISC.:	0.00	
ENVIRONMENTAL FEE		0.00
SERVICE SUPPLIES		0.00

WARRANTIES APPLIED: FACTORY IN SHOP

LOCAL	0.00
STATE	0.00

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SUB TOTAL:	0.00
TOTAL TAX:	0.00
TOTAL AMOUNT: US \$	0.00

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