

Payment terms are 30 days from invoice date unless otherwise agreed upon in writing; Remit To: Cummins Rocky Mountain

P.O. Box 912138

Denver, CO 80291-2138

\*\*\*REPRINT\*\*\*

INVOICE NO

400-49939

REMIT TO: P.O.Box 912138 Denver, CO 80291-2138

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PAGE 1 OF 8

\*\*\* CHARGE \*\*\*

DATE	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL ISX15 400ST	PUMP NO.	EQUIPMENT MAK KENWORT
1-MAY-2015	WARRANTY SHIP VIA	01-OCT-2010 FAIL DATE	ENGINE SERIAL NO. 79440184	CPL NO. CPL349000	EQUIPMENT MOD T70
6254656	SALESPERSON	27-APR-2015 PARTS DISP.	MILEAGE/HOURS	PUMP CODE	UNIT NO.
REF. NO. 95155	3,4115		491341 PRODUCT		UNIT PRICE AMOUN
DUANTITY BACK ORDERED ORDEREI	QUANTITY PART SHIPPED NUMBER	DESCRIPTION	CODE		SW17
OSN/MSN/VIN	BJ284997		LICENSE	•	
COMPLAINT	OIL CONSUMPTION NO CHECK ENGIN	N E LIGHT ON			
	UNIT#567				
	SITE CONTACT: VI SITE PHONE NO: S SITE LOCATION: 1	15-860-8592			
CAUSE	HISTORY:NO HIST DSBHF4430	ORY			
	POLISHED. REPLACE THE LIP	/E POLISHING ON ALL LINER NER AND PISTONS		CE	
CORRECTION	HAD TO REPLACE 020303 04/27/201	ECAMSHAFT DID NOT PASS F 5	REUSE GUIDE LINES.		
	**PERFORMED JS	SA AND PRE INSPECTION.			
		SITE AND CREATED ECM IMM			
	THIS ESN.	L FOR OPEN CAMPAIGNS. N			
	**TROUBLESHOO	OT FOR CUSTOMER COMPLA	INT FOR OIL CONSUMPTIC	DN	
	020303 04/28/20	15			
	**PERFORMED J	SA			

Billing Inquiries? Call (303)927-2116 or email RockyMountainCredit@cummins.com

THERE ARE ADDITIONAL CONTRACT TERMS ON THE REVERSE SIDE OF THIS DOCUMENT, INCLUDING LIMITATION ON WARRANTIES AND REMEDIES, WHICH ARE EXPRESSLY INCORPORATED HEREIN AND WHICH PURCHASER ACKNOWLEDGES HAVE BEEN READ AND FULLY UNDERSTOOD. REFUNDS: Cash refunds in excess of \$250 will be refunded by check, all other payments will be refunded in tender submitted.

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\*\*\* CHARGE \*\*\*

					EQUIPMENT MAKE
	CUSTOMER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	
DATE		01-OCT-2010	ISX15 400ST		KENWORTH
01-MAY-2015 CUSTOMER NO.	WARRANTY SHIP VIA	FAIL DATE 27-APR-2015	engine serial no. 79440184	CPL NO. CPL349000	EQUIPMENT MODEL T700
6254656 REF. NO. 95155	salesperson 34115	PARTS DISP.	mileage/hours 491341	PUMP CODE	UNIT NO. 567
QUANTITY BACK	QUANTITY PART D SHIPPED NUMBER	DESCRIPTION	PRODUCT CODE		UNIT PRICE AMOUNT
OSN/MSN/VIN	BJ284997		LICENSE	•	

- \*\*OPENED EDS SESSION # DSBHF4430
- \*\*FOLLOWED EDS FOR OIL CONSUMPTION INTERNAL.
- \*\*CHECKED CUSTOMER RECORDS AND RECORDS INDICATE THAT THE OIL CHANGE INTERVAL IS EVERY 15000 MILES. CUSTOMER FILLED OUT AN OIL COSNUMPTION REPORT AND THE UNIT IS USING OIL BEYOND GUIDELINES.
- \*\*RAN THE UNIT ON THE DYNO AND MEASSURED BLOW BY. MEASSUREMENT CAME IN AT 13 IN H20. THIS READING IS HIGH BUT IN SPEC.
- \*\*REMOVED THE AIR COMPRESOR AIRLINE AND CHECKED FOR OIL, NO OIL WAS SEEN.
- \*\*DRAINED THE AIR TANKS AND CHECKED FOR OIL, NO OIL WAS SEEN EITHER.
- \*\*TOOK OIL SAMPLE AND TESTED IT FOR COOLANT AND FUEL. NO CONTAMINATION WAS FOUND. ON THE OTHER HAND, IT HAS HIGH LEVELS OF CARBON.
- \*\*REMOVED THE AIR CLEANER ASSEMBLY AND THE EGR CROSSTUBE.
- \*\*\*\*\*\*\*NOTE\*\*\*\*\*
- ++++++IN ORDER TO REMOVE THE VALVE COVER, THE HVAC HOUSING ASSEMBLY ON THIS KW T700 UNIT MUST BE REMOVED. R&I SHOULD NOT TAKE MORE THAN 0.7 HRS.++++++++
- \*\* REMOVED THE VALVE COVER AND INSPECTED THE VALVE SEALS FOR DAMAGES OR LIFTED SEALS. ALL SEALS LOOK OK.
- \*\*THE NEXT STEP IS TO REMOVE THE CYLINDER HEAD AND INSPECT HEAD,

nCredit@cummins.com		
EVERSE SIDE OF THIS AND REMEDIES, WHICH ARE CHASER ACKNOWLEDGES HAVE ISH refunds in excess of \$250 will be inder submitted.		
SIGNATURE	DATE	
	sh refunds in excess of \$250 will be der submitted.	EVERSE SIDE OF THIS AND REMEDIES, WHICH ARE CHASER ACKNOWLEDGES HAVE sh refunds in excess of \$250 will be nder submitted.



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PAGE 3 OF 8 \*\*\* CHARGE \*\*\*

OFTOMER ORDER NO. DATE IN SERVICE ENGINE HODEL PUMP NO. EQUIPMENT MAKE 01-MAY-2015 WARRANTY 01-OCT-2010 **ISX15 400ST** KENWORTH CUSTOMER NO. SHIP VIA FAIL DATE ENGINE SERIAL NO. CPL NO. EQUIPMENT MODEL 6254656 27-APR-2015 79440184 CPL349000 T700 REF. NO. BALESPERSON PARTS DISP. MILEAGE/HOURS PUMP CODE UNIT NO. 95155 34115 491341 567 QUANTITY BACK ORDERED ORDERED PART NUMBER PRODUCT CODE DESCRIPTION UNIT PRICE OSN/MSN/VIN BJ284997

LICENSE .

HEAD GASKET, VALVES, LINERS, RINGS, AND PISTONS.

- \*\*REMOVED ALL OF THE FOLLOWING COMPONENTS IN ORDER TO REMOVE THE CYLINDER HEAD:
- 1. CAC PIPING.
- 2. CRANKCASE BREATHER ASSY.
- 3. A/C COMPRESSOR (EVACUATED REFRIGERANT)
- 4. ALTERNATOR
- 5. A/C COMPRESSOR AND ALTERNATOR BRACKET.
- 6. REMOVED THE COOLING PACKAGE COMPLETE.
- 7 FAN
- 8. FAN HUB ASSEMBLY.
- 9. BOTH BELT TENSIONERS.

NOTE: THE FRONT BUMPER AND HOOD WERE REMOVED IN ORDER TO GAIN ACCESS WITH THE FORKLIFT TO REMOVE THE COOLING PACKAGE AND THE CYLINDER HEAD.

- \*\*REMOVED THE FRONT COVER.
- \*\*REMOVED THE CAMSHAFT REAR CAP TO PREVENT CRACKING DURING GEAR TRAIN REMOVAL.
- \*\*REMOVED THE FOLLOWIG COMPONENTS AS PER QSOL:
- 1. CAM SHAFT GEAR.

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- 2. CAM SHAFT FRONT CAP
- 3. FRONT AND REAR ROCKER LEVERS
- 4. INJECTOR HARNESS
- \*\*REMOVED THE CAMSHAFT.

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		DATE IN SERVICE	ENGINE MODEL	PUMP NO.	EQUIPMENT MAKE
DATE	CUSTOMER ORDER NO.		ISX15 400ST		KENWORTH
01-MAY-2015	WARRANTY	01-OCT-2010		CPL NO.	EQUIPMENT MODEL
CUSTOMER NO.	SHIP VIA	FAIL DATE 27-APR-2015	ENGINE SERIAL NO. 79440184	CPL349000	Т700
6254656			MILEAGE/HOURS	PUMP CODE	UNIT NO.
REF. NO.	SALESPERSON 34115	PARTS DISP.	491341		567
95155			PRODUCT		UNIT PRICE AMOUNT
DENTITY BACK	QUANTITY PART D SHIPPED NUMBER	DESCRIPTION	CODE		
			LICENSE		

OSN/MSN/VIN E

BJ284997

LICENSE .

\*\*REMOVED ROCKERS

\*\*REMOVED THE CYLINDER HEAD.

\*\*CHECKED THE VALVE STEMS FOR SIGNS OF WEAR OR SCORING. VALVE STEMS LOOK SMOOTH.

\*\*INSPECTED THE HEAD AND HEAD GASKET FOR DAMAGES. NO ISSUES WERE FOUND.

\*\*INSPECTED THE VALVE SEATS AND NO SIGNS OF EXCESSIVE WEAR OR DAMAGES WERE SEEN.

\*\*INSPECTED THE CYLINDER LINERS AND FOUND THEM POLISHED ALL THROUGHOUT THE PISTON TRAVEL SURFACE. IN ADDITION FOUND A THICK LAYER OF CARBON BUILD UP ON THE UPPER RING OF THE LINER AS WELL AS THE UPPER OD OF ALL 6 PISTONS.

\*\*PER EDS, BASED ON LINER POLISHING, TSB100982 MUST BE FOLLOWED. PISTOINS WILL NEED TO BE REPLACED IF THE ENGINE HAS CLOSED SKIRT / NON-REDUCED DIAMETER PISTOINS WITH A BUILD DATE AND ESN FALLING BELOW THE INFORMATION LISTED IN TABLE 1 OF THE TSB DOCUMENT.

++THIS ENGINE IS A FAMILY 1 ISX 15 CM2250 WITH NON-REDUCED DIAMETR PISTONS, THE ENGINE BUILD DATE IS SEPTEMBER 22, 2010 WHICH IS BEFORE JULY 29, 2012 AND THE ESN IS 79440184 WHICH IS UNDER THE SERIAL NUMBER 79600476 IN TABLE 1 OF THE TSB DOCUMENT.

\*\*BASED ON THE ABOVE, THE LINERS, PISTONS, AND PISTON RINGS MUST BE REPLACED.

020303 04/29/2015

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EQUIPMENT MAI	PUMP NO.	ENGINE MODEL	DATE IN SERVICE	CUSTOMER ORDER NO.	DATE
KENWOR1		ISX15 400ST	01-OCT-2010	WARRANTY	01-MAY-2015
EQUIPMENT MOD	CPL NO.	ENGINE SERIAL NO.	FAIL DATE	SHIP VIA	CUSTOMER NO.
T70	CPL349000	79440184	27-APR-2015		6254656
UNIT NO.	PUMP CODE	MILEAGE/HOURS	PARTS DISP.	SALESPERSON	REF. NO.
5		491341		34115	95155
UNIT PRICE AMOU		PRODUCT CODE	DESCRIPTION	OUANTITY PART SHIPPED NUMBER	DUANTITY BACK ORDERED ORDERED
		LICENSE		BJ284997	OSN/MSN/VIN

\*\*PERFORMED JSA

\*\*DRAINED OIL AND REMOVED OIL PAN.

\*\*REMOVED OIL PICK UP TUBE.

\*\*REMOVED THE STIFNER PLATE.

\*\*REMOVED THE PISTON COOLING NOZZLES, AND ALL OF THE PISTON AND ROD ASSEMBLIES FROM THE ENGINE.

\*\*REMOVED AND REPLACED ALL 6 PISTONS AND PISTON RINGS.

\*\*R&R ALL 6 LINERS. ONCE INSTLLED, MEASSURED CYLNDER LINER PROTRUSION AND ALL 6 LINERS WERE IN SPEC AT 0.011 AND 0.012 INCHES.

\*\*INSTALLED THE NEW PISTONS WITH THE RODS ON TO THE ENGINE.

\*\*INSTALLED THE PISTON COOLING NOZLES, STIFNER PLATE, PICK UP TUBE WITH A NEW O RING, AND OIL PAN WITH A NEW GASKET.

\*\*CLEANED OFF THE OLD GAKET MATERIAL FROM THE CYLINDER HEAD AND PREPARED IT FOR INSTALLATION.

++SEE ADDITIONAL COMENTS+++

020303 04/30/2015

\*\*PERFORMED JSA

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DATE	CUSTOM	ER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.	FOLIEP	ENT MAKE
01-MAY-2015	WARRANTY		01-OCT-2010	ISX15 400ST		KENWORTH	
CUSTOMER NO.	SH	IIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NO.		ENT MODEL
6254656			27-APR-2015	79440184	CPL349000		T700
REF. NO.		SPERSON	PARTS DISP.	MILEAGE/HOURS	PUMP CODE	AU	IIT NO.
95155	3	4115		491341			567
QUANTITY BACK ORDERED ORDERED	QUANTITY SHIPPED	PART Number	DESCRIPTION	PRODUCT CODE		UNIT PRICE	AMOUNT
OSN/MSN/VIN	BJ2849	97		LICENCE			

\*\*INSTALLED THE CYLINDER HEAD

\*\*ASSAMBLED ALL THE COMPONENTS IN REVERSE ORDER.

- \*\* INSTALLED THE CAM AND ROCKERS
- \*\* INSTALLED INJECTOR HARNESS
- \*\*PERFORMED AN OVERHEAD ADJUSTMENT
- \*\* INSTALLLED THE RADIATOR AND FOLLOWED QSOL FILL PROCEDURE TO ELIMINATE AIR POCKETS IN THE COOLING SYSTEM.

020303 05/01/2015

- \*\*PERFORMED JSA
- \*\*ENGINE OIL DOES NOT MEET REUSE CRITERIA DUE TO CARBON CONTAMINATION.
- \*\*BASED ON THE ABOVE, R&R OIL FILTER AND FILLED ENGINE WITH NEW CLEAN OIL.
- \*\*STARTED ENGINE. CHECKED FOR LEAKS, NO LEAKS WERE SEEN.
- \*\*INSTALLED HOOD AND BUMPER
- \*\*RAN ENGINE ON A ROAD TEST THORUGH A BRAKE IN CYCLE. NO ISSUES WERE FOUND.
- \*\*PAINTED ENGINE.

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PAGE 7 OF 8

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DATE	CUSTO	MER ORDER NO.	DATE IN SERVICE	ENGINE MODEL	PUMP NO.		
01-MAY-2015	WARI	RANTY	01-OCT-2010	ISX15 400ST	FOMP NO.		MENT MAKE
CUSTOMER NO.	8	HIP VIA	FAIL DATE	ENGINE SERIAL NO.	CPL NQ.		NWORTH
6254656			27-APR-2015	79440184	CPL349000		T700
REF. NO. 95155		ESPERSON 34115	PARTS DISP.	MILEAGE/HOURS	PUMP CODE	U	NIT NO.
	l .			491341			567
ORDERED ORDERED	OUANTITY SHIPPED	PART NUMBER	DESCRIPTION	PRODUCT CODE		UNIT PRICE	AMOUNT
OSN/MSN/VIN	BJ284	997		LICENSE .			
COVERAGE		EPAIR COMPLE	ETE.				
6	6	2881719	KIT,LINER	CECO		131.40	788.40 *
6	6	2881758	KIT, ENGINE PISTON	CECO		518.30	3,109.80 *
1	1	4376104	KIT, UPPER ENGINE GASKET	CECO		876.00	876.00
1	1	4026684	GASKET,OIL PAN	CECO		152.45	152.45 *
1	1	3678756	SEAL,O RING	CECO		5.86	5.86 *
12	12	773780	PREM BLUE 15W40 1 GALLO	V20040000		14.31	171.72 *
2	2	CC36077	OAT	FLG		15.30	30.60
1	1	LF9080	PAC, LF	FLG	3	44.94	44.94 *
4	4	3963990	WASHER, SEALING	CECO		2.95	11.80 *
1	1	4298629	CAMSHAFT	CECO		1,460.00	1,460.00 *
3	3	4298641	LEVER,ROCKER	CECO		112.16	336.48
3	3	4298642	LEVER,ROCKER	CECO		112.10	336.30 *
2	2	5264570	GASKET,OIL DRAIN	CECO		2.80	5.60 *
1	1	4299125	SEAL,O RING	CECO		10.12	10.12
			PARTS:				7,340.07
			PARTS	COVERAGE CREDIT:			7,340.07CR
			. TOTAL F	PARTS:		0.00	. ,5 .0.01 011
				ARGE TOTAL:			0.00
			LABOR:				5,524.50
			LABOR	COVERAGE CREDIT:			5,524.50CR

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WARRANTIES APPLIED:

**FACTORY IN SHOP** 

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01-MAY-2015	WARRANTY	01-OCT-2010	ISX15 400ST		KENWORTH		
CUSTOMER NO. 6254656	SHIP VIA	FAIL DATE 27-APR-2015	engine serial no. 79440184	CPL NO. CPL349000	EQUIPMENT MOD T7(		
REF. NO. 95155	salesperson 34115	PARTS DISP.	mileage/Hours 491341	PUMP CODE	AU	11T NO. 567	
QUANTITY BACK ORDERED ORDERED	QUANTITY PART SHIPPED NUMBER	DESCRIPTION	PRODUCT CODE		UNIT PRICE	AMOUNT	
OSN/MSN/VIN	BJ284997	LICENSE .					
		TOTA	AL LABOR:		0.00		
		TOTA ENV	:.: COVERAGE CREDIT: AL MISC.: IRONMENTAL FEE VICE SUPPLIES		0.00	0.00 0.00 0.00 0.00	

ALITHORIZED BY (print name)	SIGNATURE	DATE	
BEEN READ AND FULLY UNDERSTOOD. REFUNDS: Cash refurefunded by check, all other payments will be refunded in tender su	unds in excess of \$250 will be	TOTAL AMOUNT: US \$	0.00
DOCUMENT, INCLUDING LIMITATION ON WARRANTIES AND F EXPRESSLY INCORPORATED HEREIN AND WHICH PURCHAS	SER ACKNOWLEDGES HAVE	TOTAL TAX:	0.00
THERE ARE ADDITIONAL CONTRACT TERMS ON THE REVER	SE SIDE OF THIS	SUB TOTAL:	0.00
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